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# trafoon

*Traditional Food Network to improve the transfer of knowledge for innovation*

## WP2: Products of Grains

# Buckwheat as a functional ingredient in bakery products

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## Innovative Bakery Products with health-promoting properties for Warmia-Masuria Province

The goal of project - creating a stable system of knowledge transfer between a research institution and a group of enterprises in the bakery products sector, following the model **“from the laboratory to the consumer”**.

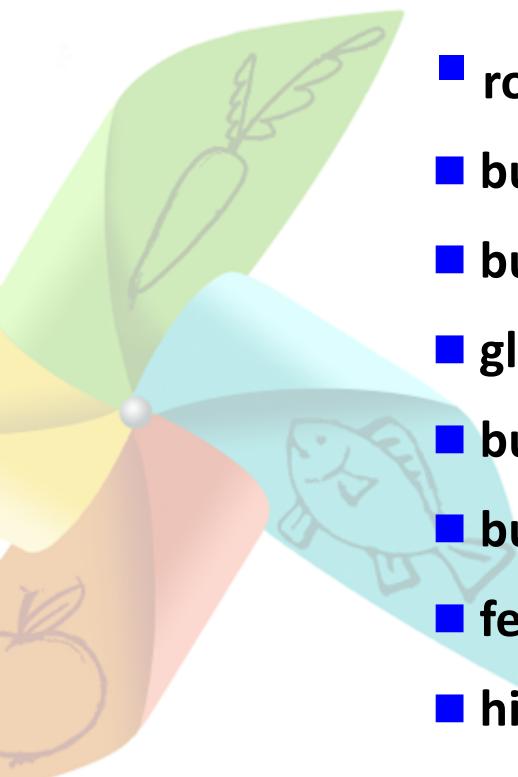


Leader of the project: company Agro-Coop Sp. z o.o. which unites 19 private enterprises – cooperatives from Warmia-Masuria and Podlaskie Provinces. The cooperatives run both manufacturing and trading, 132 shops and 14 bakeries operate as part of the company.

## Department of Chemistry and Biodynamics of Food

Our research is focused on biologically-active compounds of plant origin:

- ✓ changes in the total antioxidative capacity of food in technological processes,
- ✓ the potential in human prophylaxis and modeling food qualities,
- ✓ studies on animals and in non-clinical medical trials on volunteers that address the bioavailability of biologically-active compounds in respect of changes proceeding in the food matrix upon technological processing.



## Traditional food processing: focus on buckwheat-based food products

- **roasted groat**
- **buckwheat enriched wheat bread**
- **buckwheat enriched ginger cakes**
- **gluten-free bread with buckwheat flour**
- **buckwheat sprouts as a functional additive to food**
- **buckwheat hull tea infusion**
- **fermented buckwheat groat by fungi (*Rhizopus oligosporus*)**
- **high pressured buckwheat raw and roasted groat (200 MPa)**
- **buckwheat wet-milling products**



**hull from roasted buckwheat**



**MILLED**

**hull from raw buckwheat**





flour from **roasted buckwheat**



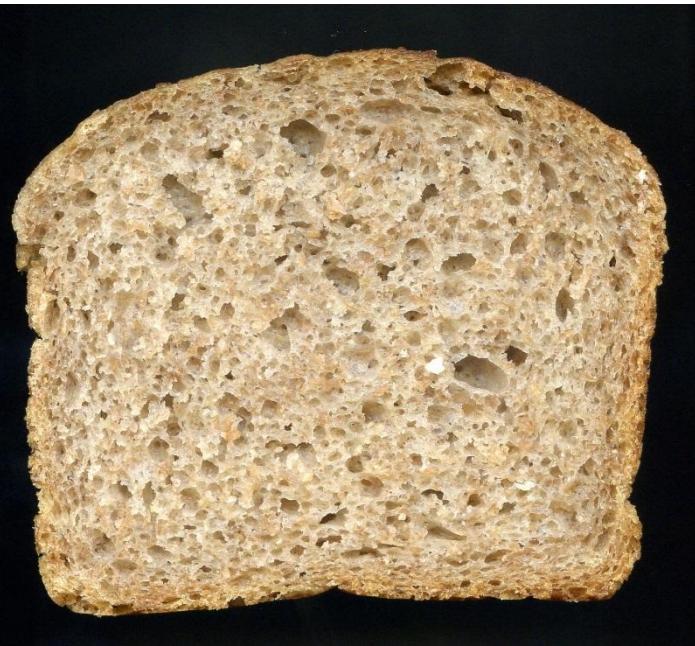


	whole grain	hull	groat
Ash [%]	1.8	2.0	1.7
Proteins [%]	11.0	2.9	12.6
Dietary fibre [%]	11.0	49.4	0.8
TPC [mg GAE/g sample]	1.9	2.1	1.7
TFC [mg RE/g sample]	0.1	0.2	0.1
Rutin [ug/g]	146	225	116
Tocopherol total [mmol/g]	47.1	23.3	61.8

Sedej et al., Journal of Food Science, 77, 2012, 954-959



**wholemeal rye-wheat bread,  
sourdough fermented bread  
formulated on rye and wheat  
flours**



wheat roll named „Grahamka”

## INNOVATIVE PRODUCT



roll with **3% of milled hull from raw buckwheat**

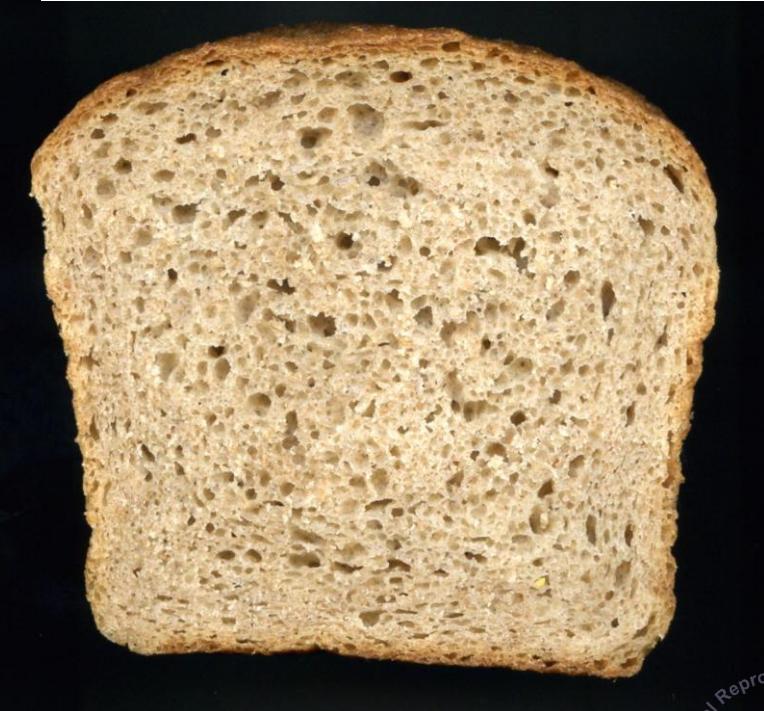


## INNOVATIVE PRODUCTS

wholemeal bread supplemented by **4%** of milled hull from **roasted buckwheat**, sourdough fermented bread formulated on rye and wheat flours

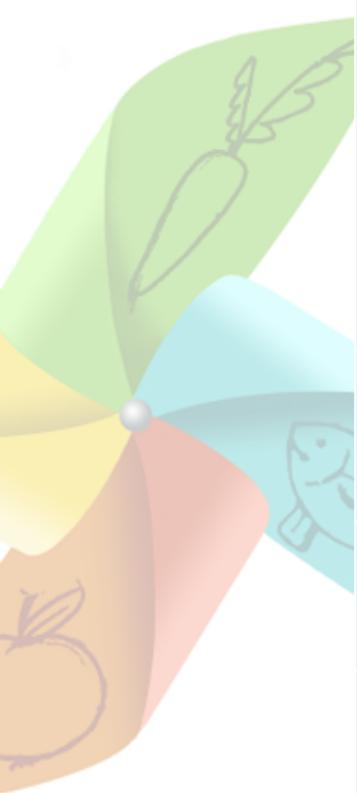


wholemeal bread  
supplemented by **13%** of  
**roasted buckwheat flour**,  
sourdough fermented bread  
formulated on rye and  
wheat flours





	Total phenolic [mg ferulic acid/kg d.m.]	Tocopherols [µg/g]	Available lysine [mg/g d.m.]
control wholemeal rye-wheat bread	<b>1.81 ± 0.01</b>	<b>38.5 ± 9.9</b>	<b>2.68 ± 0.34</b>
bread supplemented by milled hull from roasted buckwheat (4%)	<b>20.88 ± 1.11</b>	<b>181.5 ± 10.4</b>	<b>3.20 ± 0.12</b>
bread supplemented by roasted buckwheat flour (13%)	<b>11.46 ± 1.20</b>	<b>568.1 ± 15.8</b>	<b>2.84 ± 0.06</b>
control wheat roll	<b>1.96 ± 0.04</b>	<b>203.9 ± 22.2</b>	<b>2.05 ± 0.28</b>
roll with milled hull from raw buckwheat (3%)	<b>25.65 ± 0.23</b>	<b>561.3 ± 20.7</b>	<b>2.27 ± 0.02</b>



	Maillard		
	FIC [FI/mg d.m.]	FAST [%]	Browning index [AU]
control wholemeal rye-wheat bread	<b>505.3 ± 67.2</b>	<b>94.4 ± 21.1</b>	<b>0.75 ± 0.12</b>
bread supplemented by milled hull from roasted buckwheat (4%)	<b>596.9 ± 15.3</b>	<b>281.3 ± 10.6</b>	<b>0.99 ± 0.03</b>
bread supplemented by roasted buckwheat flour (13%)	<b>533.2 ± 7.4</b>	<b>194.3 ± 4.2</b>	<b>0.68 ± 0.02</b>
control wheat roll	<b>426.6 ± 34.1</b>	<b>72.4 ± 12.3</b>	<b>0.49 ± 0.06</b>
roll with milled hull from raw buckwheat (3%)	<b>383.8 ± 15.5</b>	<b>108.8 ± 4.7</b>	<b>0.59 ± 0.01</b>

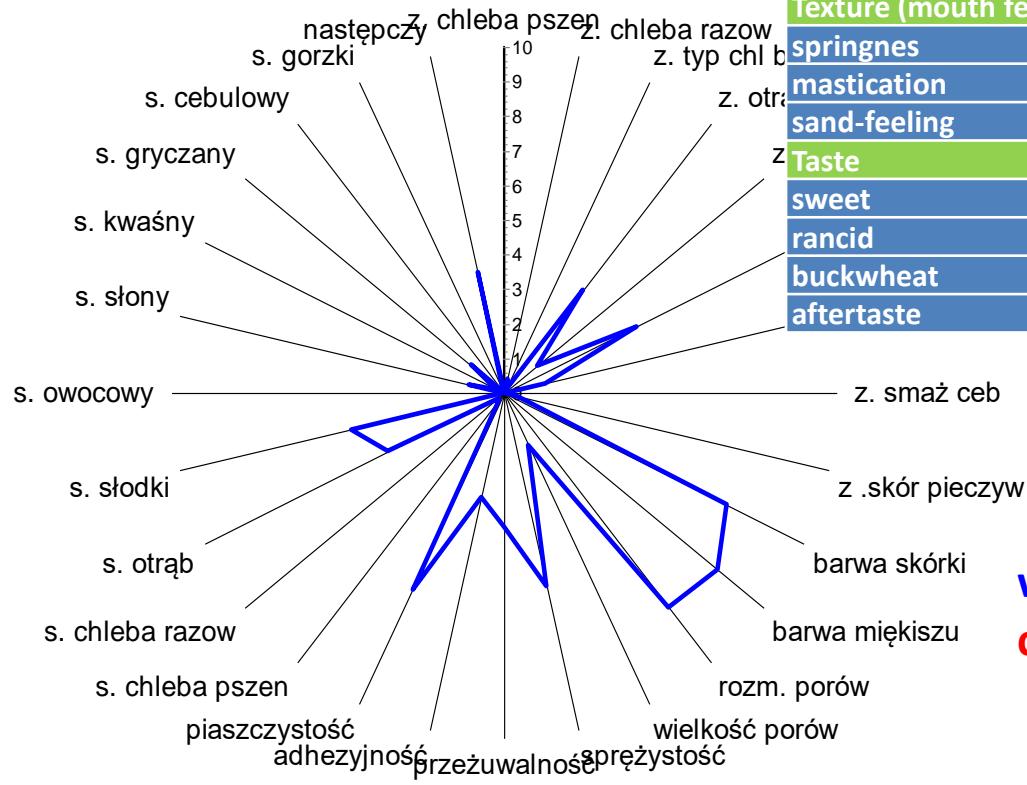
FIC – the free fluorescent intermediate compounds  
FAST- FIC/tryptophan



	Antioxidative potential [μmol Trolox/g d.m.]		
	ABTS	DPPH	PCL
control wholemeal rye-wheat bread	<b>2.43 ± 0.50</b>	<b>1.62 ± 0.37</b>	<b>2.59 ± 1.78</b>
bread supplemented by milled hull from roasted buckwheat (4%)	<b>4.44 ± 0.05</b>	<b>4.09 ± 0.03</b>	<b>6.26 ± 0.52</b>
bread supplemented by roasted buckwheat flour (13%)	<b>3.60 ± 0.06</b>	<b>3.18 ± 0.09</b>	<b>4.85 ± 0.12</b>
control wheat roll	<b>2.33 ± 0.52</b>	<b>1.63 ± 0.37</b>	<b>1.71 ± 0.34</b>
roll with milled hull from raw buckwheat (3%)	<b>3.27 ± 0.12</b>	<b>2.21 ± 0.02</b>	<b>3.07 ± 0.87</b>

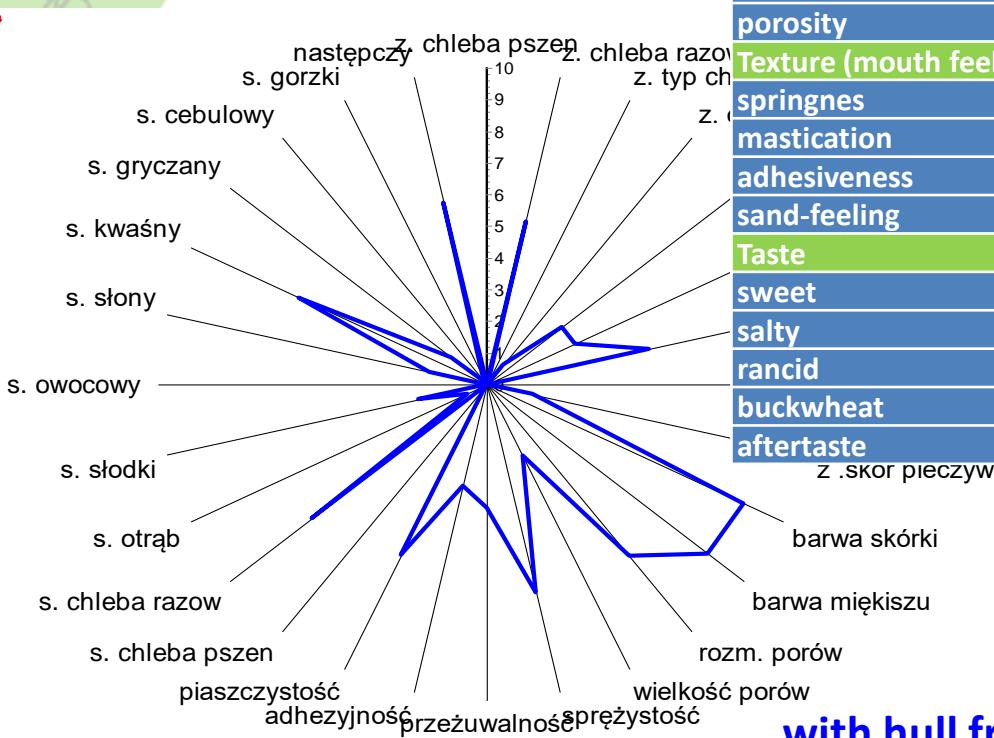


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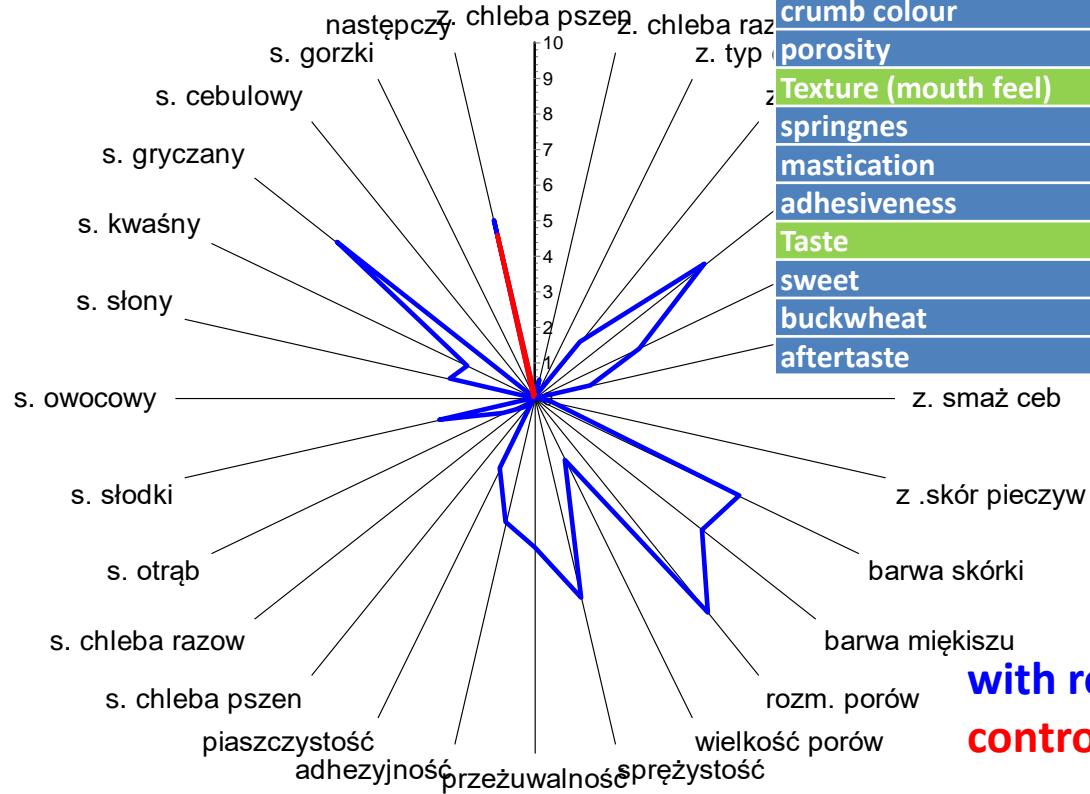
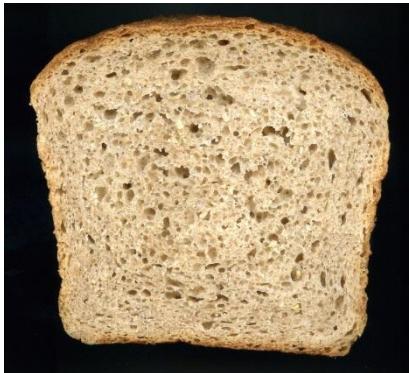
	with milled hull from raw buckwheat (3%)	control roll
<b>Odour</b>		
buckwheat	1.26	0.03
sweet	4.42	5.08
rancid	1.27	1.13
<b>Appearance</b>		
crust colour	7.42	5.02
crumb colour	8.17	4.46
porosity	1.68	1.82
<b>Texture (mouth feel)</b>		
springnes	5.73	5.85
mastication	3.88	3.61
sand-feeling	6.31	1.52
<b>Taste</b>		
sweet	4.71	4.76
rancid	0.26	0.23
buckwheat	1.29	0.03
aftertaste	3.6	3.58

**with hull from raw buckwheat (3%)**  
**control roll**



	with hull from roasted buckwheat (4%)	control bread
<b>Odour</b>		
<b>sourdough bread</b>	5.28	6.26
<b>buckwheat</b>	2.93	1.16
<b>sweet</b>	2.96	3.28
<b>rancid</b>	5.04	5.17
<b>Appearance</b>		
<b>crust colour</b>	8.66	6.66
<b>crumb colour</b>	8.55	4.12
<b>porosity</b>	2.49	2.88
<b>Texture (mouth feel)</b>		
<b>springnes</b>	6.73	6.92
<b>mastication</b>	3.89	3.42
<b>adhesiveness</b>	3.30	3.47
<b>sand-feeling</b>	5.98	0.16
<b>Taste</b>		
<b>sweet</b>	2.13	1.63
<b>salty</b>	1.78	1.82
<b>rancid</b>	6.33	6.68
<b>buckwheat</b>	1.40	0.03
<b>aftertaste</b>	5.88	5.56

**with hull from roasted buckwheat flour (4%)**  
**control bread**



**with roasted buckwheat flour (13%)**  
**control bread**

# Number of yeasts and molds [cfu/g]

	Fresh	In 21°C		In 4°C	
		After 2 days	After 4 days	After 3 days	After 6 days
control wholemeal rye-wheat bread	<10	<10	<10	<10	<10
bread supplemented by milled hull from roasted buckwheat (4%)	<10	<10	<10	<10	<10
bread supplemented by roasted buckwheat flour (13%)	<10	<10	<10	<10	<10
control wheat roll	<10	<10	<10	<10	<10
roll with milled hull from raw buckwheat (3%)	<10	<10	<10	<10	<10





**Buckwheat flour and hulls used in the recipe  
proved the positive influence  
on antioxidative potential, sensory and storage  
properties of bakery products.**



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**Thank you for your attention**